Stanford ENGINEERING

Aeronautics & Astronautics

Digital What?

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everyone claims to have/do the Digital part

few talk about the **<u>Twin</u>** part ...

Digital Twins (DTs)

- Digital twin prototype (DTP)
 - design, analyses, and processes to *realize* a physical product — rebranding of old CAD and modeling and simulation
 - innovation: real-time (RT) counterpart (RT-DTP) for accelerating the objectives
- Digital twin instance (DTI)
 - digital twin of a specific instance of the product, *after it is manufactured*
 - learn from data to perform model updating
- Digital twin aggregate (DTA)
 - aggregation of DTIs, allowing for larger sensor datasets and therefore enhanced learning and prognostic processes
- Industry 4.0
 - crisis management, predictive maintenance, quality control, warranty optimization



surrogate modeling for → tractability and/or

real-time performance

Data-Driven Surrogate Modeling



- Examples and characterization
 - Gaussian processes (GPs), regression artificial neural networks (ANNs)
 - a few, pre-determined, scalar quantities of interest (QoIs)
 - real-time surrogate models of output(s)

- Examples and characterization
 - projection-based reduced-order models (PROMs), simplified-physics models
 - many Qols, determined via exploration
 - Qols can be spatio-temporal fields
 - real-time surrogate models of systems

Purely Data-Driven vs Physics-Based Data-Driven Computational Modeling

Lots of Similar Data	Data-Driven techniques are appropriate	Both methods are appropriate and may complement each other					
Little Data Available	Unreliable health assessments	Physics-based Models are appropriate					
	High Reliability						
Reliability of Physics-based models							

• How to identify the Qols (rare events, failure modes, multiple scales, ...)?



•
$$T < T_{cr}$$

• $\nabla T < \nabla T_{cr}$

Physics model reliability depends on the complexity of the system Adapted from Inman et al. (2005). Georeia Tech



 Crack nucleates at the microscale, but online monitoring is performed at the macroscale
 Qols? amount of data? model reliability?

Surrogate Modeling

External representation



- Examples and characterization
 - Gaussian processes (GPs), regression artificial neural networks (ANNs)
 - a few, pre-determined, scalar quantities of interest (QoIs)
 - real-time surrogate models of output(s)



 $y = f(\mu)$ via the post-processing of a *physics-based*, high-fidelity model of the system

Examples and characterization

- projection-based reduced-order models (PROMs), simplified-physics models
- many QoIs, determined via exploration
- Qols can be spatio-temporal fields
- real-time surrogate models of systems

Danger

 In general, there is not much information regarding how accurate a DT is, compared to its physical counterpart

the biggest concern that most business owners interested
 in this technology have is the *risk of misrepresenting* the physical asset they want to replicate using a DT

Requirements for twinning

- high-fidelity modeling, whether data-driven or physics-based-model-driven (DTP)
- *modeling and quantifying uncertainty* and particularly model-form uncertainty (MFU)
- (non parametric) model updating

Model-Form Uncertainty (MFU)

• In general, once a model must be considered for any purpose, MFUs is unavoidable





- lack of knowledge of the true physics underlying the problem of interest
- omission or truncation of modeling details, (e.g. in computational structural dynamics: constitutive, multi-scale, friction, homogenization, and free-play modeling errors)
- Less studied in literature on uncertainty quantification (UQ) than parametric uncertainty

UQ Using Surrogate Models

- The typical method for UQ involves stochastic computations (e.g. Monte Carlo realizations): thus, it calls for surrogate models in order to achieve computational tractability additional MFU
- In the case of PROMs
 - adaptive vs nonadaptive training of a reduced-order basis (ROB)
 - finite sampling during training of a ROB
 - projection error due to truncation
 - modeling error due to adaption of a PROM
- In the case of regression of QoIs (response surfaces, GPs, or ANNs)
 - passive vs active training
 - Gaussian kernel (GP), network architecture (ANN)
 - amount of training data
 - local optimum of the loss function (ANN)

UQ and Model Updating (and thus Digital Twinning) – KPIs

• For a given probability P_c, compute a confidence region with the following property



- target response
- model-based response before UQ/updating
- confidence region (P_C)
- upper/lower envelope
- m.v. model-based response after UQ/updating

UQ and Model Updating (and thus Digital Twinning) – KPIs

• For a given probability P_c , compute a confidence region with the following property



DT Concept for Structural Health Monitoring (with Autodesk)









HPROM
Sensor data (HDM)
SHRPOM realizations (*P_C* = 99%)

DT Concept for Structural Health Monitoring (with Autodesk)



- ---- HPROM ---- Sensor data (HDM) -Best realization ($P_C = 99\%$)
- Preventive maintenance (more economical than scheduled maintenance)
- Early warning system for damage detection

Backdrop Computational Models – DTP

• Parametric, nonlinear, high-dimensional finite element (FE) model (HDM) of dimension N

$$M(\mu)\ddot{u}(t;\mu) - f^{\text{int}}(u(t;\mu),\Xi(t);\mu) = f^{\text{ext}}(t;\mu)$$
$$u(0;\mu) = u_0(\mu), \quad \dot{u}(0;\mu) = \dot{u}_0(\mu), \quad \Xi(0;\mu) = \Xi_0(\mu)$$

Nomenclature

- $\mu \in D$: vector of design parameters in a design parameter space of moderate dimension
- $u \in \mathbb{R}^N$: semi-discrete high-dimensional solution
- a dot : designates a time derivative
- $f^{\text{int}} \in \mathbb{R}^N$: semi-discrete vector internal forces
- $f^{\text{ext}} \in \mathbb{R}^N$: semi-discrete vector of source terms
- $\Xi \in \mathbb{R}^{n_{\Xi}}$: vector of n_{Ξ} internal variables



Backdrop Computational Models – PROM (Entry-Level)

- Corresponding parametric PROM of dimension $n \ll N$

ROB
$$V \in \mathbb{R}^{N \times n}$$
: $V^T Q V = I_n$, $Q \in \mathbb{R}^{N \times N}$, $u(t;\mu) \approx V y(t;\mu) + u_{\text{ref}}$, $y(t;\mu) \in \mathbb{R}^n$, $u_{\text{ref}} \in \mathbb{R}^N$

 $M_{r}(\mu)\ddot{y}(t;\mu) - f_{r}^{\text{int}}(y(t;\mu),\Xi(t);\mu) = f_{r}^{\text{ext}}(t;\mu)$ $M_{r}(\mu) = V^{T}M(\mu)V, \quad f_{r}^{\text{int}}(y(t;\mu),\Xi(t);\mu) = V^{T}f^{\text{int}}(u(t;\mu),\Xi(t);\mu), \quad f_{r}^{\text{ext}}(t;\mu) = V^{T}f^{\text{ext}}(t;\mu)$

Nomenclature

• $y \in \mathbb{R}^n$: reduced-order vector of generalized coordinates

Observation/drawback

• complexity of the reduced-order (projected) quantity $V^T f^{\text{int}} (Vy + u_{\text{ref}})$ scales not only with the reduced dimension n, but also with the large dimension $N \gg n$

Backdrop Computational Models – HPROM/RT-DTP

- Corresponding parametric hyperreduced PROM (HPROM) of dimension $n \ll N$
 - ECSW (C. Farhat et. al., 2014): energy-conserving sampling and weighting

$$\begin{split} f_r^{\text{int}}(y(t;\mu),\Xi(t);\mu) &\approx \tilde{f}_r^{\text{int}}(y(t;\mu),\Xi(t);\mu) \\ &= \sum_{\substack{e \in \widetilde{\mathcal{E}} \subset \mathcal{E}}} \xi^e (L^e V)^T f^{\text{int}^e} (L^e V y(t;\mu),\Xi(t);\mu) \\ f_r^{\text{ext}}(t;\mu) &\approx \tilde{f}_r^{\text{ext}}(t;\mu) = \sum_{\substack{e \in \widetilde{\mathcal{E}} \subset \mathcal{E}}} \xi^e (L^e V)^T f^{\text{ext}^e}(t;\mu) \\ \hline e \in \widetilde{\mathcal{E}} \subset \mathcal{E}} \end{split}$$



$$M_r(\mu)\ddot{y}(t;\mu) - \tilde{f}_r^{\text{int}}(y(t;\mu),\Xi(t);\mu) = \tilde{f}_r^{\text{ext}}(t;\mu)$$

- ECSW computes the cubature parameters $\widetilde{\mathcal{E}} \subset \mathcal{E}$ and $\{\xi^e\}_{e \in \widetilde{\mathcal{E}}}$ by minimizing a *loss function* based on the solution snapshots computed for constructing the ROB V
- the complexity of the ECSW approximation is independent of the large dimension N
- ECSW preserves the Lagrangian structure of second-order dynamical systems
- ECSW preserves the numerical stability properties of the preferred time-integrator

Sample Performance of a Nonlinear HPROM/RT-DTP

• Simulation of the underbody blast of an ARES tank

- HDM: J2 plasticity; nonlinear kinematics, large deformation, and contact; 336,844 elements (bricks, shells, rigid beams); 346,896 nodes; and N = 2,043,672 degrees of freedom (dofs)
- 20 kg TNT (passenger side, wheel assembly) modeled using CONWEP module
- explicit transient dynamic analysis
- n = 31 \ll 2,043,673; | \mathcal{E} | = 697 \ll 336,844



Sample Performance of a Nonlinear HPROM/RT-DTP



• a HPROM is a good candidate for constructing a RT-DTP

Nonparametric Probabilistic Method (NPM) for MFU

$$M(\mu)\ddot{u}(t;\mu) - f^{\text{int}}(u(t;\mu),\Xi(t);\mu) = f^{\text{ext}}(t;\mu)$$
$$u(0;\mu) = u_0(\mu), \quad \dot{u}(0;\mu) = \dot{u}_0(\mu), \quad \Xi(0;\mu) = \Xi_0(\mu)$$

- Typical approach for performing UQ and last-generation approach for model updating
 - randomize/vary the coefficients of the PDE i.e. the parameter $\mu = (\mu_1, \mu_2, ..., \mu_{n_{\mu}})$ **performing model updating is difficult**



- NPM (Soize and Farhat, 2017): randomizes the subspace in which u is approximated
 - expands the scope of the approximation subspace without increasing its dimension

C. Soize and C. Farhat, "A Nonparametric Probabilistic Approach for Quantifying Uncertainties in Low- and High-Dimensional Nonlinear Models," IJNME, Vol. 109, pp. 837-888 (2017)

NPM for Modeling and Quantifying MFU – Randomization of the ROB

- NPM randomizes the subspace in which the solution is approximated
 - operates at the level of the HPROM instead of that of the HDM, in order to achieve computational tractability
 - substitutes the deterministic ROB V with a stochastic counterpart $\mathbf{V}(\alpha)$, where $\alpha = (\alpha_1, \alpha_2, ..., \alpha_{n_{\alpha}})$ is a vector-valued hyperparameter \rightarrow hyperparameterized stochastic ROB and HPROM
- Desired properties of the stochastic ROB
 - $V(\alpha)$ is global and therefore independent of μ
 - $\mathbf{V}(\alpha)$ is random with values in M_{Nn}
 - its probability distribution is constructed using MaxEnt
 - the support of this probability distribution is the subset of M_{Nn} satisfying almost surely the constraint $\mathbf{V}^T(\alpha)Q\mathbf{V}(\alpha) = \mathbf{I}_n$

\longrightarrow NPM constructs the probability measure of V(α) on a compact Stiefel manifold

C. Soize and C. Farhat, "A Nonparametric Probabilistic Approach for Quantifying Uncertainties in Low- and High-Dimensional Nonlinear Models," IJNME, Vol. 109, pp. 837-888 (2017)

NPM for Modeling and Quantifying MFU – Randomization of the ROB



where $\varepsilon_o \leq s \leq 1$, $0 \leq \varepsilon_o \leq 1$, and s is an element of the hyperparameter set α

• How to construct α with $n_{\alpha} \ll Nn$ and how to build U(α)?

<u>NPM – Dimensionality Reduction of the Hyperparameter Space</u>

• Convolution autoencoders with n_s filters in the input layer



NPM for Modeling and Quantifying MFU – Model Hierarchy

- Construction of the corresponding stochastic HPROM (SHPROM)
 - HDM $M(\mu)\ddot{u}(t;\mu) f^{int}(u(t;\mu), \Xi(t);\mu) = f^{ext}(t;\mu)$
 - **PROM** $M_r(\mu)\ddot{y}(t;\mu) f_r^{\text{int}}(y(t;\mu), \Xi(t);\mu) = f_r^{\text{ext}}(t;\mu)$
 - HPROM: deterministic RT-DTP

$$M_r(\mu)\ddot{y}(t;\mu) - \tilde{f}_r^{\text{int}}(y(t;\mu),\Xi(t);\mu) = \tilde{f}_r^{\text{ext}}(t;\mu)$$

• SHPROM: stochastic, **RT-DTI** as $V = V(\alpha)$

$$\begin{split} \mathbf{M}_{r}(\boldsymbol{\alpha};\boldsymbol{\mu})\ddot{\mathbf{y}}(t,\boldsymbol{\alpha};\boldsymbol{\mu}) &- \tilde{\mathbf{f}}_{r}^{\text{int}}(\mathbf{y}(t,\boldsymbol{\alpha};\boldsymbol{\mu}),\boldsymbol{\Xi}(t),\boldsymbol{\alpha};\boldsymbol{\mu}) = \tilde{\mathbf{f}}_{r}^{\text{ext}}(t,\boldsymbol{\alpha};\boldsymbol{\mu}) \\ \mathbf{M}_{r}(\boldsymbol{\alpha};\boldsymbol{\mu}) &= \mathbf{V}^{T}(\boldsymbol{\alpha})M(\boldsymbol{\mu})\mathbf{V}(\boldsymbol{\alpha}) \\ \tilde{\mathbf{f}}_{r}^{\text{int}}(\mathbf{y}(t,\boldsymbol{\alpha};\boldsymbol{\mu}),\boldsymbol{\Xi}(t);\boldsymbol{\mu}) &= \sum_{e\in\widetilde{\mathcal{E}}\subset\mathcal{E}}\xi^{e}(L^{e}\mathbf{V}(\boldsymbol{\alpha}))^{T}f^{\operatorname{int}^{e}}(L^{e}\mathbf{V}\mathbf{y}(t,\boldsymbol{\alpha};\boldsymbol{\mu}),\boldsymbol{\Xi}(t);\boldsymbol{\mu}) \\ \tilde{\mathbf{f}}_{r}^{\text{ext}}(t,\boldsymbol{\alpha};\boldsymbol{\mu}) &= \sum_{e\in\widetilde{\mathcal{E}}\subset\mathcal{E}}\xi^{e}(L^{e}\mathbf{V}(\boldsymbol{\alpha}))^{T}f^{\operatorname{ext}^{e}}(t;\boldsymbol{\mu}) \end{split}$$





NPM for Modeling and Quantifying MFU – Enrichment with Data

- Observables (vector-valued QoI): $o(t;\mu) = (o_1(t;\mu), o_2(t;\mu), \cdots, o_{n_o}(t;\mu))$
- Real-time stochastic predictions using the parametric SHPROM: $o(t;\mu)$

• Loss function: $J(\alpha) = w_J J_{\text{mean}}(\alpha) + (1 - w_J) J_{\text{std}}(\alpha) \qquad 0 \le w_J \le 1$ $J_{\text{mean}}(\alpha) = \frac{1}{c_{\text{mean}}(\mu)} \sum_{i=1}^{n_{\mu}^{2}} \int_{t_{0}}^{T} \left\| o^{\text{ref}}(t;\mu^{i}) - E\left(\mathbf{o}\left(t,\alpha;\mu^{i}\right)\right) \right\|^{2} dt$ $c_{\text{mean}}\left(\mu^{1}, \ \cdots, \ \mu^{n_{\mu}^{s}}\right) = \sum_{i=1}^{n_{\mu}^{s}} \int_{t_{0}}^{T} \left\| o^{\text{ref}}\left(t; \mu^{i}\right) \right\|^{2} dt$ $J_{\text{std}}(\alpha) = \frac{1}{C_{\text{std}}(\mu)} \sum_{i=1}^{n_{\mu}^{*}} \int_{t_{0}}^{T} \left\| v^{\text{ref}}(t;\mu^{i}) - \mathbf{v}(t,\alpha;\mu^{i}) \right\|^{2} dt$ $c_{\text{std}}\left(\mu^{1}, \ \cdots, \ \mu^{n_{\mu}^{s}}\right) = \sum_{i=1}^{n_{\mu}^{s}} \int_{t_{0}}^{T} \left\|v^{\text{ref}}\left(t;\mu^{i}\right)\right\|^{2} dt$

• Norm: *Wasserstein distance* due to its convexity w.r.t translation and dilation of signals

NPM for Modeling and Quantifying MFU – Enrichment with Data

- Data types
 - if only high-dimensional data is generated
 - $\circ o^{ref}$ corresponds to the QoIs predicted using the μ -parametric HDM

NPM models and quantifies MFU due to projection-based model order reduction (PMOR)

- if experimental data is available
 - \circ if this data is nonstatistical, $o^{\text{ref}} = o^{\exp}$
 - \circ if this data is statistical, $o^{\text{ref}} = E(\mathbf{o}^{\exp})$

NPM models and quantities MFU inherited by the HDM <u>and</u> MFU due to nonlinear PMOR

o multi-modal data assimilation and regularization (see next slide)

• Identification of NPM's vector-valued hyperparameter α $(\alpha_1, \ldots, \alpha_{n_{\alpha}})$ and *model update*

$$\boldsymbol{\alpha}^{\text{opt}} = \underset{\alpha}{\operatorname{arg\,min}} J(\boldsymbol{\alpha}) \qquad \longrightarrow \qquad \mathbf{M}_r(\alpha^{\text{opt}}) \ddot{\mathbf{y}} - \tilde{\mathbf{f}}_r^{\text{int}}(\mathbf{y}; \alpha^{\text{opt}}) = \tilde{\mathbf{f}}_r^{\text{ext}}(\alpha^{\text{opt}}) \qquad \longrightarrow \qquad \mathbf{RT-DT}$$

NPM for Modeling and Quantifying MFU – Enrichment with Data

Multi-modal data assimilation and regularization

- in the presence of statistical or nonstatistical experimental data, $o^{\text{ref}} = \{\mathbf{0}^{\text{exp}}, u^{\text{HDM}}\}$
- in this case, the following composite loss function is appropriate

 $J(\alpha) = w_m J_{\text{mean}}(\alpha) + w_s J_{\text{std}}(\alpha) + (1 - w_m - w_s) J_{\text{orth}}(\alpha), \quad w_m \ge 0, w_s \ge 0, (w_m + w_s) \le 1$

where

$$J_{\text{orth}}(\alpha) = E\left(\left\| \left(I - \mathbf{V}(\alpha)\mathbf{V}^{T}(\alpha)\right) u^{\text{HDM}} \right\|^{2}\right)$$

• can be generalized to data of different modalities, including pictures, texts, etc.

NPM extracts knowledge and/or information from multi-modal data via the solution of the reduced-order inverse problem $\alpha^{opt} = \underset{\alpha}{arg \min} J(\alpha)$ and infuses it **into a stochastic reduced-order model** – namely, the SHPROM – via the randomized and hyperparameterized ROB V(α): continuous and transfer learnings

Ground Vibration Analysis of the Flying Wing mAEWing1

- Eigenvalue analysis of the mAEWing1 (replica of an X56 type of aircraft made of a composite material and fabricated at the University of Minnesota)
 - ground vibration tests





Aircraft	f_1 (Hz)		f_2 (Hz)		f_3 (Hz)		f_4 (Hz)		f_5 (Hz)		f_6 (Hz)	
	IDM-1	IDM-2										
Sköll	7.23	7.23	8.17	8.14	_	_	15.58	15.58	_	_	26.10	26.02
Hati	7.95	7.96	_	_	_	13.83	15.96	15.97	_	_	32.0	31.9

Ground Vibration Analysis of the Flying Wing mAEWing1

- Sample application: eigenvalue analysis of the mAEWing1 (replica of an X56 type of aircraft made of a composite material and fabricated at the University of Minnesota)
 - simplified finite element (FE) model (NASTRAN) of dimension *N* = 4,146
 - sources of modeling error (MFU)
 - \circ stick model
 - \circ lumped masses
 - $\,\circ\,$ homogenized composite materials
 - \circ undamped model



Flexible mode	1	2	3	4	5	6	7
Frequency f (Hz)	7.94	10.29	15.21	19.71	30.16	32.54	39.21

• SHPROM of dimension *n* = 10

Ground Vibration Analysis of the Flying Wing mAEWing1

Sample application: eigenvalue analysis of the mAEWing1

• confidence intervals constructed with 100 samples corresponding to the quantiles 0.98 and 0.02 – that is, for P_C = 98%



- deterministic HPROM (RT-DTP) captures well the mean values
- SHPROM (RT-DTI) captures well the statistical fluctuations

Early DTI at Stanford for Paving the Way to Autonomy

• Quadrotor as a fencing opponent



Crash Analysis of the Front Bumper of the 2013 Honda Accord EX-L

• HDM, HPROM, and NPM settings

- nonlinear kinematics and nonlinear material laws
- 36,819 shell elements; 37,750 nodes; 37,750 multi-point constraints; and N = 226,500 dofs
- explicit transient dynamic analysis
- n = 20 \ll 226,500; $|\mathcal{E}|$ = 314 \ll 36,819
- HDM on **48 cores: 2,704 secs**
- HPROM on 1 core: 4.6 secs

wall-clock **speedup factor = 588**

cpu-time **speedup factor = 28,216**

- $w_I = 0.9; Q = M$
- n_{α} = 212; n_F = 61
- *n_s* = 30; *P_C* = 95%
- optimizer: MATLAB's fmincon





Mesh (HDM)



1

Reduced mesh (HPROM)

Crash Analysis of the Front Bumper of the 2013 Honda Accord EX-L



Crash Analysis of the Front Bumper of the 2013 Honda Accord EX-L



Autonomous Carrier Landing (ACL) Systems

Adapted from "X-47B UCAS Aviation History Under Way" by Northrop Grumman, Retrieved from https://www.youtube.com/watch?v=WC8U5_4lo2c

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Adapted from "Lynx Helicopter Operating Limit Development" by Prism Defence, Retrieved from https://www.youtube.com/watch?v=bC2XIGMI2kM&t=78s



Model Predictive Control (MPC, with M. Pavone)

- Principled method in optimal control theory
- Utilizes a *computational model* to optimize a system and predict its future behavior (*OCP*)
- Leverages state measurements to incorporate feedback into the system
- Accounts for state and control constraints and therefore may enable autonomous abort, and operation at performance limits







Skywalker 1720 – First CFD-Based HDM and Associated PROM

- Hobby UAV for a first-person view (FPV) payload
- FE structure model
 - 6-DOF rigid body
 - 4 control surfaces and 4 joint elements
- CFD-based fluid model for verification simulations
 - RANS; Spalart-Allmaras turbulence model
 - 2,930,804 grid points **N**_{CFD} = **17,584,824**
 - free-stream: V_{∞} = 15 m/s, α = 1.789°, H = 304.8 m
- Linearized PROM for fluid-structure-control (RT-DTP)
 - frequency domain

 $\mathcal{B}_{\omega} = \begin{bmatrix} 0 & 10\pi \end{bmatrix} \text{ rad s}^{-1}; \text{ training at 10 equally-spaced} \\ \text{frequencies} \implies 189 \text{ solution snapshots} \end{cases}$

• PROM dimension: n_{CFD} = 88





Skywalker 1720 – Simulation of Flight Dynamics and Control

- Planned aircraft descent simulated using a couped fluid-structure-control HDM
- Objective: correct the following initial line-up error using the two-level DT

$$\delta u_R(0) = \begin{bmatrix} \mathbb{I} & 0 \end{bmatrix} \delta y_R(0) = \begin{bmatrix} 1.0 & -1.0 & 1.0 \end{bmatrix} m,$$

$$\delta \dot{\theta}_{R,y}(0) = 1.24 \times 10^{-3} \,^{\circ} \, \mathrm{s}^{-1}, \quad \delta \theta_{\mathrm{CS},e}(0) = -0.307 \,^{\circ}$$

- In addition to the initial line-up error, the following is inevitable
 - disturbances from linearization and PMOR errors
 - disturbance from nonzero lateral force, roll, and yaw moments, due to round-off errors (despite CFD mesh symmetry)
- Verification of two-level DT
 - *closed-loop*: nonlinear DTP for flight dynamics; two-level DT for MPC
 - open-loop: RT-DTP for flight dynamics; two-level DT with RT-DTP for states and loads predictions

x(t)

 δx

Skywalker 1720 – Simulation of Flight Dynamics and Control: Results

Longitudinal components of the dynamic state of the UAV



Skywalker 1720 – Simulation of Flight Dynamics and Control: Results

• Line-up error corrections and disturbance eliminations: Q-Criterion contours colored by $\|v\|$

Time: 0.000000

z v v









RT-DTI component	Wall clock time (msecs)	Number of calls
PROM, state-estimator	6.7×10 ⁻²	2,490
OCP	8.4	250

ay ay

Embedded RT-DTI



Conclusions

- Digital twins (DTs) of the instance (DTI) and aggregate (DTA) types are the *real thing*: depending on the physical asset/application, their construction can be challenging and may require starting from a digital twin prototype (DTP)
- Pure DTPs are marketing ploys: they may be digital, but are rarely the real McCoy
- The proposed NPM-based approach for building DTIs and DTAs starts from a DTP: through a number of learning steps, it then transforms the DTP into a RT-DTP; then into a DTI; and eventually into a DTA

